**PRODUCTS STANDARDS:**

Frames shall be templated, reinforced and drilled & tapped for mortised hardware. All reinforcing shall be the same material and finish as the core frame. Drilling & tapping for surface applied hardware shall be by others. Frames shall be shipped with temporary spreaders for support during shipping. These are not to be a substitute for squaring or plumbing of frames during installation. Frames shall be shipped with bumpers to be mounted on stops (3 on a single & 2 on doubles), wall anchors, and floor clips. Floor clips will be omitted with existing wall anchors. Header and jambs to be mechanically fastened using a butt joint connection.

**PRODUCTS OPTIONS:**

**FRAME CORE MATERIAL**
- 16 Ga. Galvannealed Steel
- 16 Ga. 304 Stainless Steel
- 16 Ga. 316 Stainless Steel

**FRAME CONSTRUCTION**
- Butt Joint

**CLADDING BRONZE/BRASS MATERIALS & FINISHES**
- 0.050" C220 Bronze
- 0.050" C230 Red Brass
- 0.050" C280 Muntz Brass
- 0.050" C385 Architectural Bronze

**STAINLESS STEEL MATERIALS & FINISHES**
- 18 Ga. 304 Stainless
- 18 Ga. 316 Stainless

**FINISHES**
- 2B, Not Painted
- #4
- #6
- #7
- #8 XL Buff
- #8 Supreme
- XL Blend S
- XL Suede

Some finishes may not be possible based on hardware. Consult Ambico for information.

**GENERAL NOTES**

- All grained finishes shall have vertical grain in jambs and vertical mullions and horizontal grain in heads, sills and horizontal mullions. Intersecting mullions, mullions and perimeters connections between unequal face dimensions shall have visible butt joint connections.