PRODUCTS STANDARDS:
FRAMES SHALL BE TEMPLATED, REINFORCED AND DRILLED & TAPPED FOR MORTISED HARDWARE. ALL REINFORCING SHALL BE THE SAME MATERIAL AND FINISH AS THE FRAME. DRILLING & TAPPING FOR SURFACE APPLIED HARDWARE SHALL BE BY OTHERS. FRAMES SHALL BE SHIPPED WITH TEMPORARY SPREADERS FOR SUPPORT DURING SHIPPING. THESE ARE NOT TO BE A SUBSTITUTE FOR SQUARING OR PLUMBING OF FRAMES DURING INSTALLATION. FRAMES SHALL BE SHIPPED WITH BUMPERS TO BE MOUNTED ON STOPS (3 ON A SINGLE & 2 ON DOUBLES), WALL ANCHORS, AND FLOOR CLIPS. FLOOR CLIPS WILL BE OMITTED WITH EXISTING WALL ANCHORS.

PRODUCTS OPTIONS:

STAINLESS STEEL MATERIALS AND FINISHES

MATERIALS
- TYPE 304 STAINLESS
- TYPE 316 STAINLESS

THICKNESSES
- 12 GA.
- 14 GA.
- 16 GA.

FINISHES
- 2B, NOT PAINTED
- #4, #6, #7
- #8 XL BUFF
- #8 SUPREME
- XL BLEND S
- XL SUEDE

CORNER CONSTRUCTION
- BUTT JOINT
- MITERED JOINT

1 MATERIALS AND FINISHES ARE TYPICAL. CONSULT AMBICO FOR ADDITIONAL OPTIONS.

2 SOME FINISHES MAY NOT BE POSSIBLE BASED ON HARDWARE. CONSULT AMBICO FOR INFORMATION.

3 PLUG WELDED VIA INTERNAL PLATES.

4 FULLY WELDED FOR STAINLESS STEELS WITH GRAINED FINISHES. MECHANICALLY FASTENED FOR ALL OTHER FINISHES.

GENERAL NOTES
- ALL GRAINED FINISHES SHALL HAVE VERTICAL GRAIN IN JAMBS AND VERTICAL MULLIONS AND HORIZONTAL GRAIN IN HEADS, SILLS AND HORIZONTAL MULLIONS. ALL FACE WELDS SHALL BE GROUND AND RE-GRAINED/BUFFED TO A VISIBLE HAIRLINE AT MITER. INTERSECTING MULLIONS, MULLIONS AND PERIMETERS, CONNECTIONS BETWEEN UNEQUAL FACE DIMENSIONS AND ALL POLISHED MIRROR FINISHES SHALL HAVE VISIBLE BUTT JOINT CONNECTIONS.
- WELDED FRAMES WITH ANY FACE GREATER THAN 2" MUST BE 14 GA OR THICKER.

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Specializes Doors, Frames, Windows