MAX 5' FOR SINGLES
MAX 10' FOR PAIRS

VARIES

ELEVATION
1/2" = 1'-0"

VARIES

DETAIL "A"
6-0 = 1-0

DETAIL "B"
6-0 = 1-0

WELD CHANNEL TO
INTERIOR RABBETS
AND FACES

WELD EXTERIOR
FACES AND STOPS

LEGEND:
1. 16GA OR 14GA GALVANNEAL OVERSIZED FRAME
2. SITE WELDED SPLICE (WHERE REQUIRED FOR SHIPPING PURPOSES)